



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3405-043
Job Sheet 181285



Part No: D3405-043

Job Qty: 12 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 Rev b dwg EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		8/31/18	0.00	0.00	Start Up Waterjet		DL 18/08/12
100	Waterjet	12 pcs		8/31/18	0.00	1.08	Waterjet1		DL 18/08/12
110	QC	12 pcs		8/31/18	0.00	0.00	QC2 Waterjet-2		DL 18/08/12 DAS
120	QC	12 pcs		8/31/18	0.00	0.00	QC8-2		18-08-13 38
130	Brake NC	12 pcs		8/31/18	0.09	0.87	Brake NC 1		DAS 9-89
140	QC	12 pcs		8/31/18	0.00	0.00	QC5		SEP 14 2018 68
150	Large Fab	12 pcs		8/31/18	0.00	3.56	Large Fab 1		DL 18/10/31 9-89
160	QC	12 pcs		8/31/18	0.00	0.00	QC9		EL
170	QC	12 pcs		8/31/18	0.00	0.00	QC5		EL
180	Powdercoat	12 pcs		8/31/18	0.00	0.33	Powdercoat2		BEBAS-14-01
190	QC	12 pcs		8/31/18	0.00	0.00	QC3		DAS 38
200	Packaging	12 pcs		8/31/18	0.00	0.00	Packaging3-1		21 9-89
210	QC21-SA	12 Ea		8/31/18	0.00	0.00	QC21		NOV 06 2018

Part Op 100 - 1-Cut as per Dwg D3405 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 130 - 1-Deburr 2-Form using DT8204 as per Dwg D3405 3- use DT9681 to check if correct forming

150 - Weld as per Dwg D3405 use DT8484 Identify as D3405-043

M13895 180 - START TIME: 11:05 OVEN TEMPERATURE: 400° FINISH TIME: 11:35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.8480 sf (.154 ea)	90-Start up Operation	5098678
D3404-1	Ground Handling Wheel Lug	12 Ea (1 ea)	150-Large Fab	5070884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	5	0
150-Large Fab	D3404-1	12	53	0

Part Specifications

Specifications could not be found.



Container No: S101288



Part: D3405-043

Job No: 181285

Serial No/Batch: S101288

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/12/16

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